



## Changes and Additions to the 07.2020 Version of the cara Print 4.0 Application Guide

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Please note the following application guide changes/additions:

1. **Table of Contents – Updated page numbers to reflect page/section additions**
2. **Page 20 – Section 4.2.1 Intermittent review and cleaning of the illumination window:** New section includes additional information on print tray illumination cleaning, specifically when using highly pigmented resins such as dima Print Stone (beige, gray, and teal) and gingiva mask
3. **Page 26 – Post Cure Times:** We added post-cure times for dima Print Cast Ruby (coming soon), dima Print Gingiva Mask (coming soon), dima Print Stone Beige/Gray/Teal (Beige and Gray are coming soon)
4. **Page 41 – Section 5.6.1 dima Print Stone:** We added imagery of the three new dima Print Stone colors (beige, gray, and teal) along with color option details for print production
5. **Page 47 – Section 5.6.4 dima Print Stone for Implant Models:** We added new model imagery that includes dima Print Gingiva Mask to recreate the patient situation on implant models
6. **Page 54 – Section 5.6.6 dima Print Stone Teal:** New section includes recommended settings, support parameters and design notes for this new material
7. **Page 55 – Section 5.6.7 – Isolating the Surface of Printed Models (dima Print Stone Teal):** New section includes information on isolating the surface of printed models using Palaferm® from Kulzer. *(This material is coming soon to the US market)*
8. **Page 56 – Section 5.7 dima Print Gingiva Mask:** This new section includes design and print notes for this material